ABSTRACT

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Abstract of the Disclosure

The invention concerns a method for manufacturing a sensing is provided element, in particular for determining the oxygen content in exhaust gases of internal combustion engines, a composite construction having at least one ceramic paste (green film) present in film form being sintered to yield the sensing element, and sharp edges of the sensing element being blunted to increase the thermal shock resistance of the sensing element.

Provision is made for the edges (36) of the sensing element (10) to be blunted before sintering.

(Figure 1)

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